

Page 1

Stop *NR2*

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

84291

Page 2

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 09/05/2012 **Start Qty:** 10.00 ***10***

Cust Item ID:

Required Date: 23/05/2012 **Req'd Qty:** 10.00 ***10***

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

**Insp.
Stamp**

Chemical Conversion Coat per QSI005 4.1

0.00

131

0.00

HandFinish

Memo

Hand Finishing

brush alodine as per dwg
*****do not acid etch*****

QC3- Inspect Part Finish

0.00

132

0.00

QC

Memo

Quality Control

Identify as per dwg & Stock Location: S514/1 0.00

0.00

140

0.00

Packaging

Memo

Packaging

W/O:		WORK ORDER CHANGES					
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84291

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N900040100

Setup Start ***NS1***

Stop ***NS2***

Start Date: 09/05/2012 **Start Qty:** 10.00 ***10***

Cust Item ID:

Required Date: 23/05/2012 **Req'd Qty:** 10.00 ***10***

Customer:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Insp.
Stamp

0.00

150

QC

Memo

0.00

Quality Control

12/5/25

UMF
12-05-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

May-09-12 10:05:47 AM

Page 1

Work Order ID: 84291

84291

Parent Item: D4001-3

D4001-3

Parent Item Name: Fitting

Start Date: 09/05/2012

Required Date: 23/05/2012

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP rev A 09.12.23 new issue Prelim EC verified by:DD IPP rev B
10.05.13 ecn10-562 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN832-6D		Purchased		No			Each	44.0000		10			

AN832-6D

UNION

**

Location

Loc Qty

Loc Code

ST326

44

119014

4

120693

40

4 ~~12-5-22~~
6 ~~12-5-22~~

W/O:		WORK ORDER CHANGES					
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

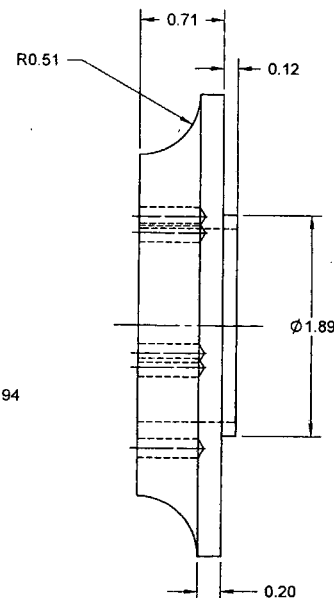
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			







NOTE: Date & initial all entries

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 84291



RELEASE
2010-05-05

2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.47 lbs

A	NEW ISSUE		10.02.05
REV.		DESCRIPTION	BY DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV.
MFG. APPR.		D4001	SHEET 1 OF
APPROVED		TITLE	SCALE
DE APPR.		FITTING	NT.
DATE	10.02.05	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

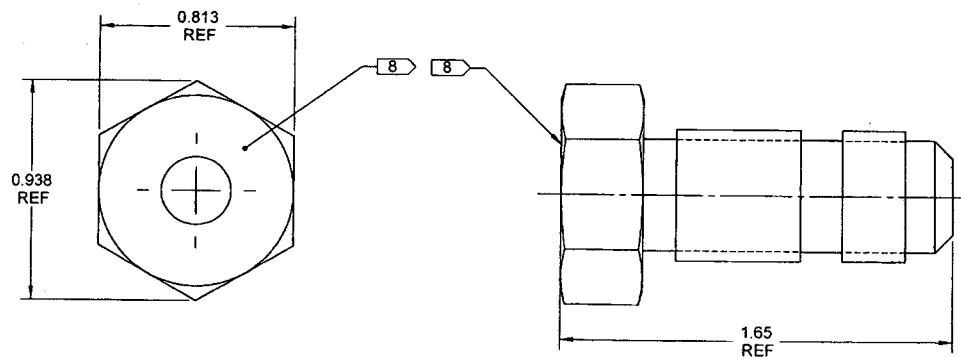
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4001-3	JCA-M47-2-28 (AN832-6D-JCA)

AN832-6D
BEFORE MODIFICATION
REF



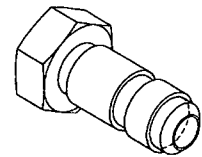
D4001-3 FITTING

NOTES:

- 1) MATERIAL: MADE FROM AN832-6D
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4001-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.04 lbs
- 8) BRUSH ALODINE MACHINED SURFACE

DESIGN	DESIGN	DART AEROSPACE LTD
DRAWN	DRAWN	HAWKESBURY, ONTARIO, CANADA
CHECKED	CHECKED	DRAWING NO. D4001
MFG. APPR.	MFG. APPR.	REV. A
APPROVED	APPROVED	SHEET 2 OF 2
DE APPR.	DE APPR.	TITLE FITTING
DATE	DATE	SCALE
10.02.05	10.02.05	NTS

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84291

RELEASED
2010-05-05

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